



- Water cooled MIG/MAG welding machine, which gives easy access to the work area by separating the wire feeding unit
- Voltage calibration with 36 (4x9) stages between 40-500 A welding current range
- Wire feeding system with 4 rolls
- High efficiency with 4 stage choke coil
- Ideal for welding metal sheets up to 40 mm
- It is preferred by heavy industrial companies
- Wire feeding speed adjustment within 1-22 mt/min range
- 2-4 trigger selection
- Digital current and voltage indicator



GKM420-2W

Input Voltage	V	3 Phase, 50/60 Hz, 380 V
Installed Power	kVA	27.5
Fuse (delayed action)	A	63
Open Circuit Voltage	V	16-57
Current Range	A	40-500
Duty Cycle at (40°C)	%100 %60	400 / 500
Standards		EN 60974-1 / EN 60974-5 / EN 60974-10 / S
Protection Class	IP	23
Insulation Class		H
Dimensions (L*W*H)	mm	1100 / 510 / 1440
Weight	kg	211
Weight	kg	75

WIRE FEEDER UNIT

Usable Wire Diameters Wire Types	Ø mm	0.8 / 1.0 / 1.2 / 1.6
Wire Feeding Speed		Fe / FC
Dimensions (L*W*H)	mt/min	22 max
Weight	mm	630 / 460 / 230
Weight	kg	15

STANDARD & OPTIONAL EQUIPMENTS

This Order Code Covers The Welding Machine and All of The Equipments

3000900011



3020900063



1051900012
(3mt)



6051900040
(4mt)
(Optional)



2020900660



1051300003
Argon



1051300015
CO₂



1051300016



2020900244/5mt
2020900254/10mt
(Optional)
2020900275/15mt
(Optional)

GEDİK Welding provides full support for after sales services. 1 year warranty.